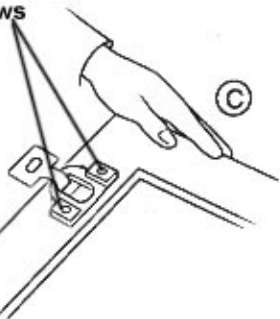


1. Lay the door on a protected surface so you won't scratch the face of the door. (a)

2. Place hinge into the pre-drilled bore hole on inside of door. (b)

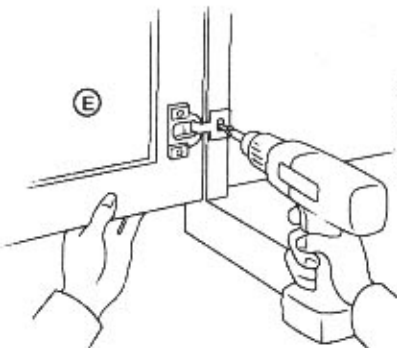
drill small pilot holes for screws



3. With the hinge placed in the large hole, Take a pencil and draw circles on the door through the two small holes in the hinge.

Remove the hinge and drill a small pilot hole in the center of the circles you drew. Use a small drill bit (smaller than 1/8").

Reinstall the hinge and drive the screws into the pilot holes you just drilled. (c)



5. After installation of all hinges your doors are ready to install onto your cabinets. (e)

## Adjustment Features



The 900CD Hinge Series offers 6-way adjustment, allowing for corrections of assembly and installation inaccuracies.

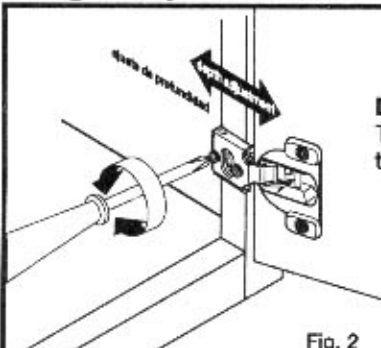
1. Side Adjustment
2. Height Adjustment
3. Depth Adjustment

Hinge Fastening Screw: #6 x 5/8" flat head phillips

Baseplate Fastening Screw: #8 x 3/4" Oval Head Phillips wood screw.

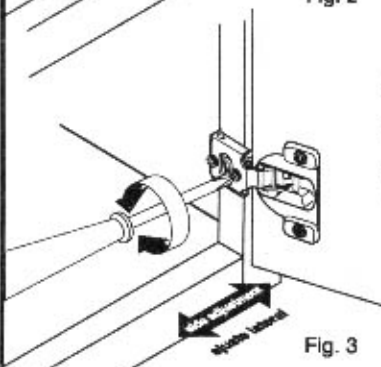
Fig. 1

## Hinge Adjustments



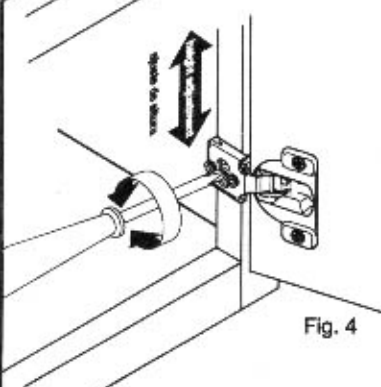
**Depth Adjustment** +3/32" / -1/32"  
Turn back screw counter-clockwise to increase door gap.

Fig. 2



**Side adjustment** +/- 1/16"  
Turn front screw clockwise to increase door overlay, counter-clockwise to decrease.

Fig. 3



**Height Adjustment** +/- 1/8"  
Loose center screw, adjust door to position and tighten screw. **Note:** Use a Phillips screwdriver for hinge adjustment.

Fig. 4